

202

Universal Contact Adhesive

1 - Description

Akfix 202 Universal Contact Adhesive is a fast curing, high strength adhesive based on toluene free chloroprene rubber formula.

2 - Properties

- Rapid curing
- Provides flexible bond
- Good frost resistance
- Moisture resistant

3 – Application Areas

- It is mainly used in upholstery, shoe and textile industry for bonding of the most common materials
- Especially for usage on substrates such as; Rubber, fabric, leather, artificial leather, cork, metal and chipboard.

4 – Storage and Shelf Life

Packaging	50 gr, 500 gr, 750 gr
Shelf Life	12 months
Storage Conditions	Storage place at temperatures between +5°C to +25°C

5 – Instructions

The substrates must be dry, clean, and free of dust and grease. The application temperature must be between +5°C and +35°C. Apply adhesive to both surfaces to be bonded. Before joining the parts allow solvents to evaporate for 15-30 minutes. Then press the parts together. If required provide support during setting.

6 – Technical Properties

	Method/Conditions	Value
Basis		: Chloroprene Rubber
Curing Mechanism		: Physical Drying
Tack-Free	ASTM C679	: 25-30 min
Density	ASTM D1875	: 0,808 – 0,812g/cm ³
Viscosity	ASTM D1084	: 3000-4500 Cps
Temperature Resistance		: -20°C to +90 °C
Application Temperature		: +5°C to +35°C

7 – Restrictions

- It should be kept sealed in its original packaging until used.
- Must be stored away from strong heat and light sources.
- Do not drop to skin or eye, it may cause serious damage if it comes into contact with the eyes.

8 – Safety

Flammable. Contains solvents. Do not inhale vapors. Use only in a well-ventilated areas. Keep away from sources of ignition. Keep out of reach of children. Refer to the MSDS guidelines and safety information for proper disposal and additional details.

9 – Disclaimer

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